

Comprehensive Control Standards

These standards for controlling emissions from new and/or existing wells are in place in various oil & gas producing states.

Segment	Standard	Where in effect
Leaks	Require quarterly, comprehensive LDAR with no step-down.	California: <u>California Final Regulation Order, March 25, 2016, 17</u> <u>C.C.R.,</u> Sections 95667(a)(9) and 95668(e)(3). Colorado: <u>Colorado Regulation Number 7, 5 C.C.R. 1001-9</u> , Sections XII & XVII. Ohio: <u>Ohio General Permit 18.1.C.1.d.2.b.</u>
	Effect on emissions : Addit 80% reduction	ional 20% reduction on top of NSPS for new sources; existing sources <i>(source: <u>ICF Report</u>)</i>
Centrifugal Compressors	No venting from new seals on compressors.	Canada: Environment and Climate Change Canada (ECCC) Regulations Respecting Reduction in the Release of Methane and Certain Volatile Organic Compounds (Upstream Oil and Gas Sector), May 2017. <u>Canada Gazette, Vol. 151, No. 21, Section 11</u> .
	Reduce emissions from wet seal fluid degassing systems on wet seal centrifugal compressors by at least 98% by either utilizing dry-seals or routing wet seal emissions to a closed system or VRU.	Colorado: <u>Colorado Regulation Number 7, 5 C.C.R. 1001-9</u> , Section XVII.B.3.b.
	Effect on emissions: 98% reduction on new	v sources; 98% reduction existing sources (as required by regulation)

Reciprocating	No venting from new compressors.	Canada: Environment and Climate Change Canada (ECCC) Regulations Respecting Reduction in the Release of Methane and Certain Volatile Organic Compounds (Upstream Oil and Gas Sector), May 2017. <u>Canada Gazette, Vol. 151, No. 21, Section 11.</u>
Compressors	Replace rod packing before the compressor has operated for 26,000 hours or prior to 36 months; or collect emissions using rod packing emissions collection system which operates under negative pressure and route emissions to process through a closed system or VRU.	Colorado: <u>Colorado Regulation Number 7, 5 C.C.R. 1001-9</u> , Section XVII.B.3.c.
	Effect on emissions: 98% reduction on new sources; 35% reduction existing sources (source: <u>ICF Report)</u>	
Dehydrators	Reduce emissions of methane by at least 98% through use of air pollution control equipment	Colorado: <u>Colorado Regulation Number 7, 5 C.C.R. 1001-9</u> , Section XVII.D.3. Wyoming: Wyoming Nonattainment Area Regulations, Section 6(d)(1)(A) (applicable to dehydrators located at well sites in the Upper Green River Basin ozone nonattainment area that have VOC emissions of 4 tons per year or more). See: <u>https://rules.wyo.gov/Search.aspx?mode=1</u>
	Effect on emissions: 98% reduction (as required by regulation)	
Tanks	Route emissions from all tanks with 10 TPY of CH4 to vapor recovery unit. Flaring only permitted if no VRU onsite.	California: <u>California Final Regulation Order, March 25, 2016, 17</u> C.C.R., Section 95668(a)(6) (applicable to separator and tank systems that receive an average of more than 50 barrels of crude oil or condensate a day).
	Effect on emissions: 97% reduction (EDF's assumption when emissions sent to co	

	Zero bleed for all new continuous bleed controllers.	California: <u>California Final Regulation Order, March 25, 2016</u> , <u>17 C.C.R.,</u> Section 95668(e)(2).	
Pneumatics	Low-bleed for all existing.	Colorado: <u>Colorado Regulation Number 7, 5 C.C.R. 1001-9</u> , Section XVIII.C.2.a.	
	Effect on emissions: 76% reduction (Source: Allen et al 2015)		
	Zero bleed for new pumps.	California: <u>California Final Regulation Order, March 25, 2016</u> , <u>17 C.C.R.,</u> Section 95668(e)(4).	
Pumps	98% control, if control available onsite for existing pumps.	Wyoming: Wyoming Nonattainment Area Regulation, Section 6(e) (applies to existing pumps in the UGRB ozone nonattainment area). See: <u>https://rules.wyo.gov/Search.aspx?mode=1</u>	
	Effect on emissions: 82% reduction on top of NSPS for new sources; 12% reduction for existing sources (98% required by regulation; 12% estimates availability of onsite control)		
Pigging	98% control of pigging emissions.	See Ohio: <u>Ohio EPA General Permit 21.1</u> C.1.b. (<i>Requires use of add-on controlrecovery, flare/combustor or equivalentas needed to comply with 0.27 ton/month VOC limit.</i>)	
	Effect on emissions:	98% reduction (as required by regulation)	
Liquids Unloading	Effect on emissions: Create differential pressure to minimize the need for venting during unloading activities & operator must remain onsite.	98% reduction (<i>as required by regulation</i>) Colorado: <u>Colorado Regulation Number 7, 5 C.C.R. 1001-9</u> Section XVII.H.1.a.	